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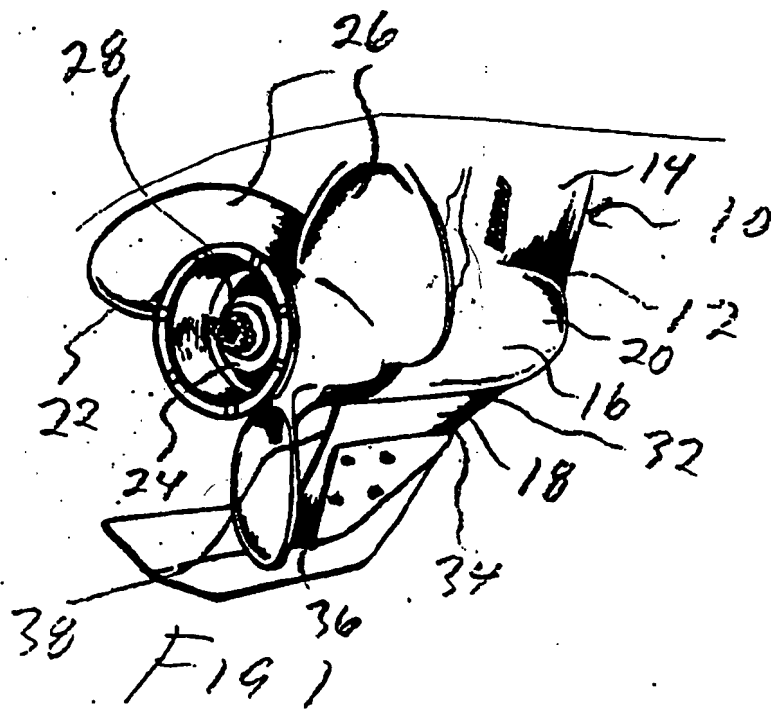
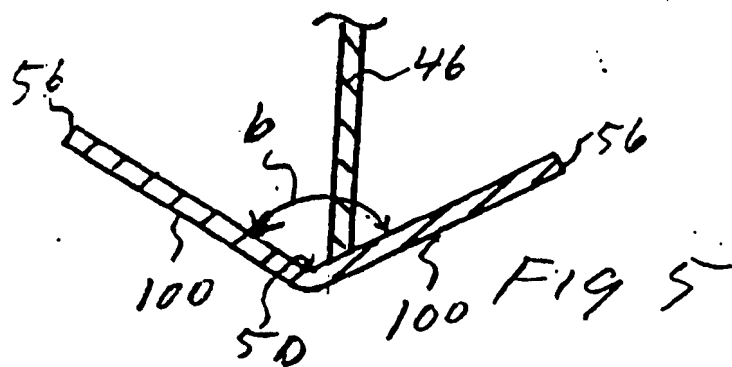
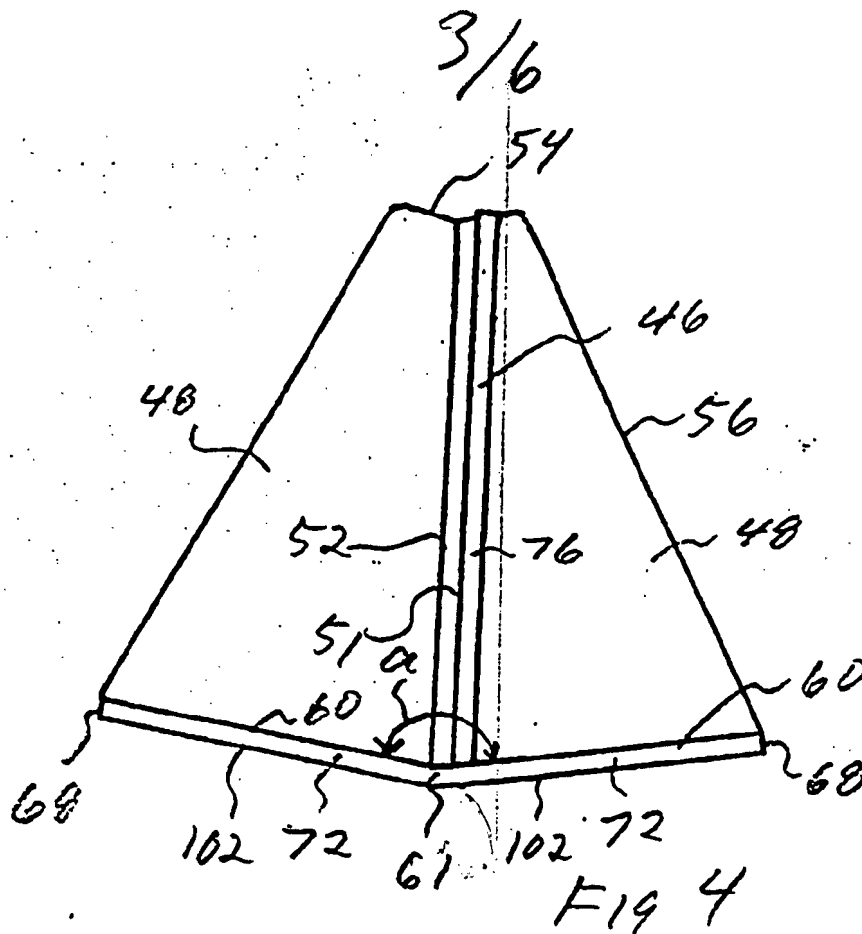
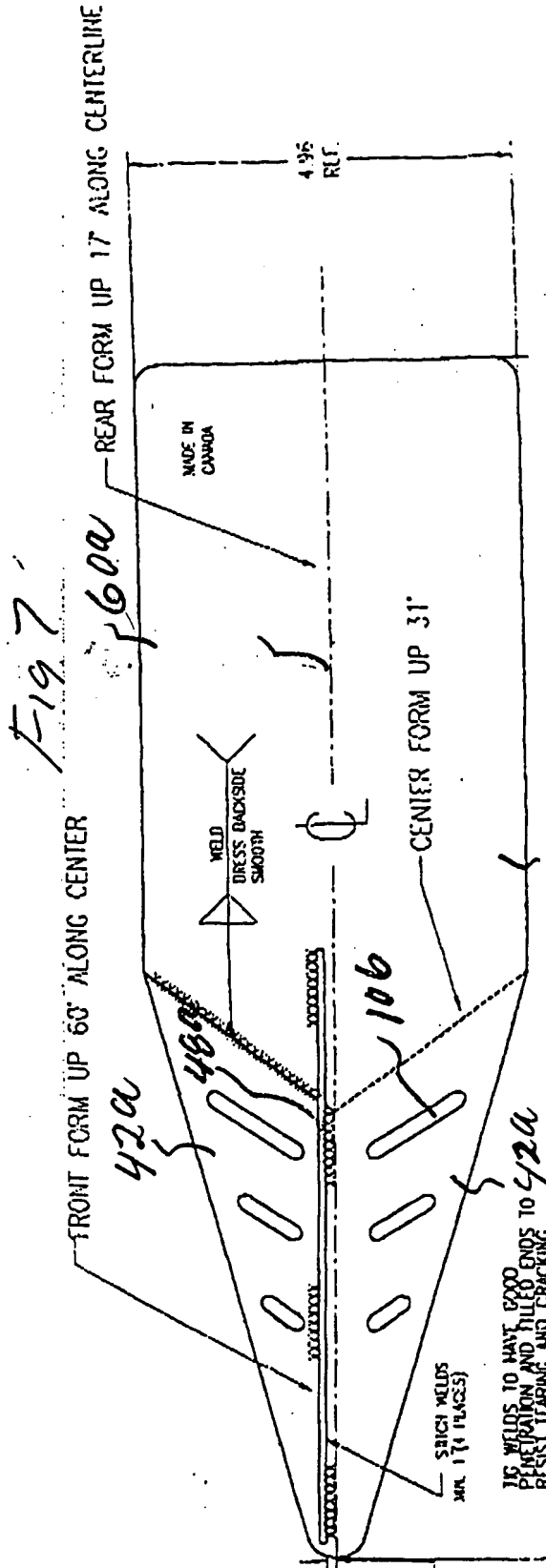
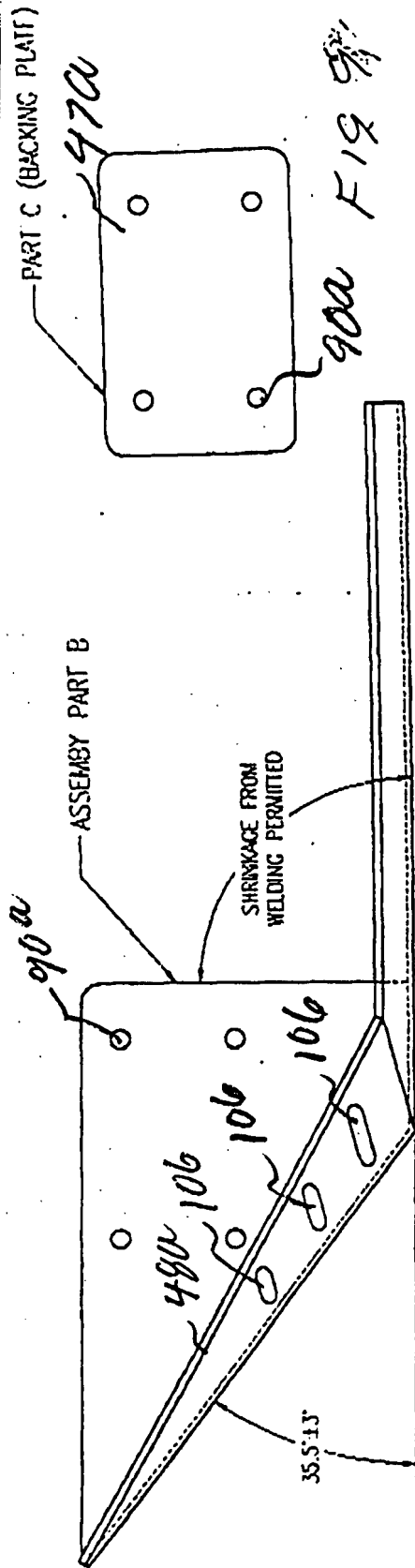


Fig. 3 is a perspective view of the assembly of FIG. 1, showing the three parts (A, B, and C) joined together. Part A is the base plate, Part B is the side plate, and Part C is the back plate. The assembly is shown with various dimensions and labels, including "SHRINKAGE FROM WELDING PERMITTED" and "PART B FORM TO 18° ALONG CENTERLINE".



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WELDING METHOD



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UNITED STATES

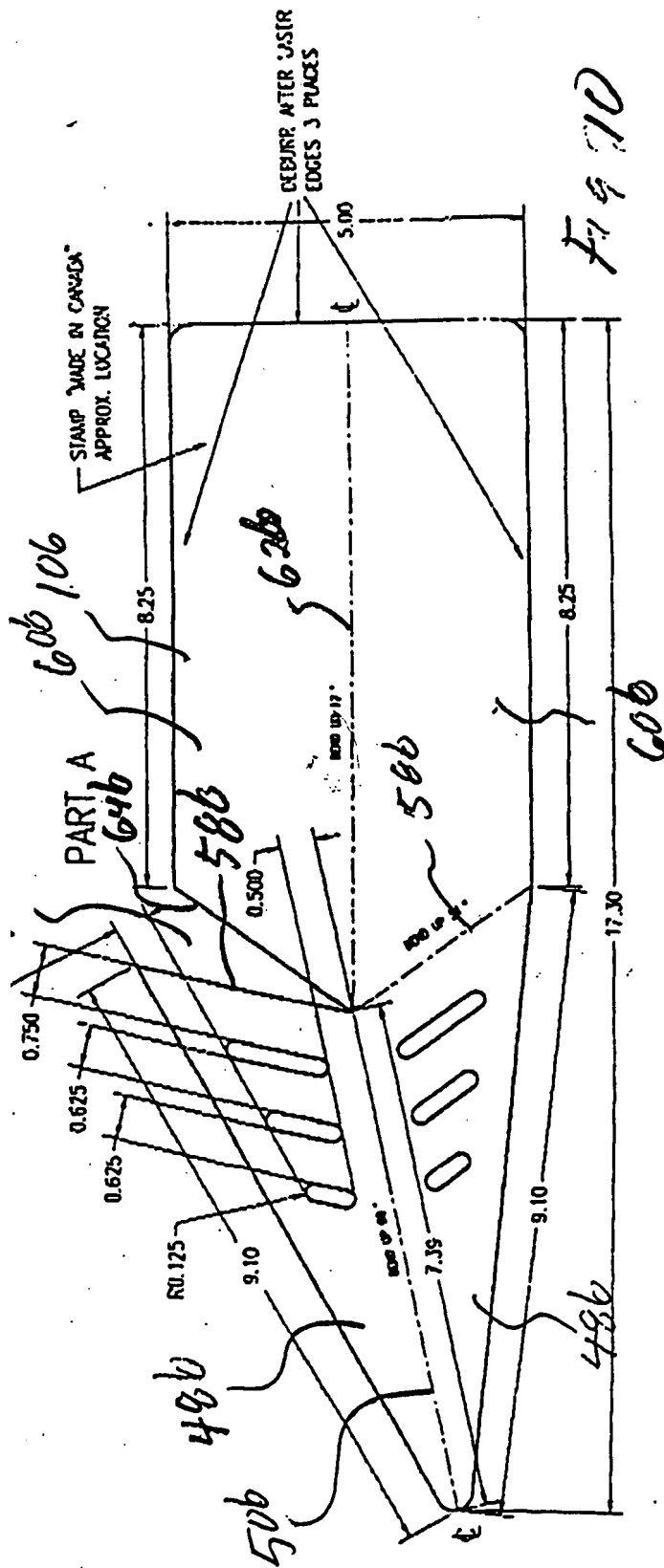


Fig 10

Fig 13

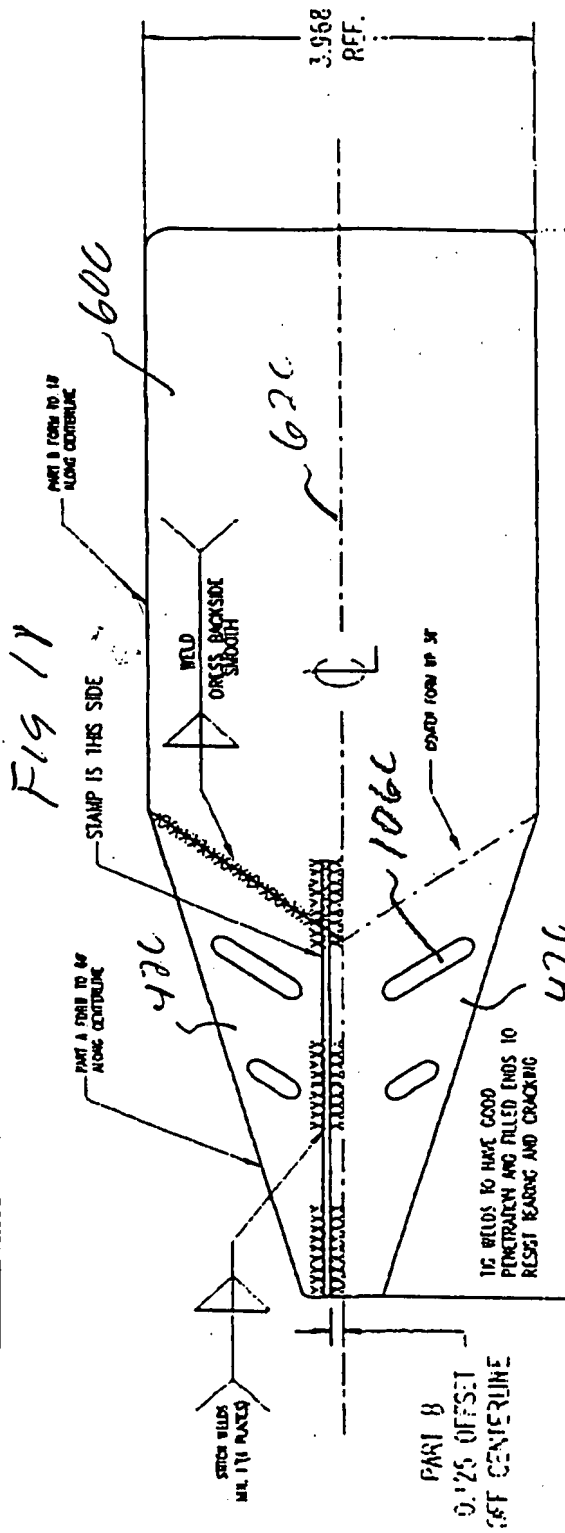


Fig 12